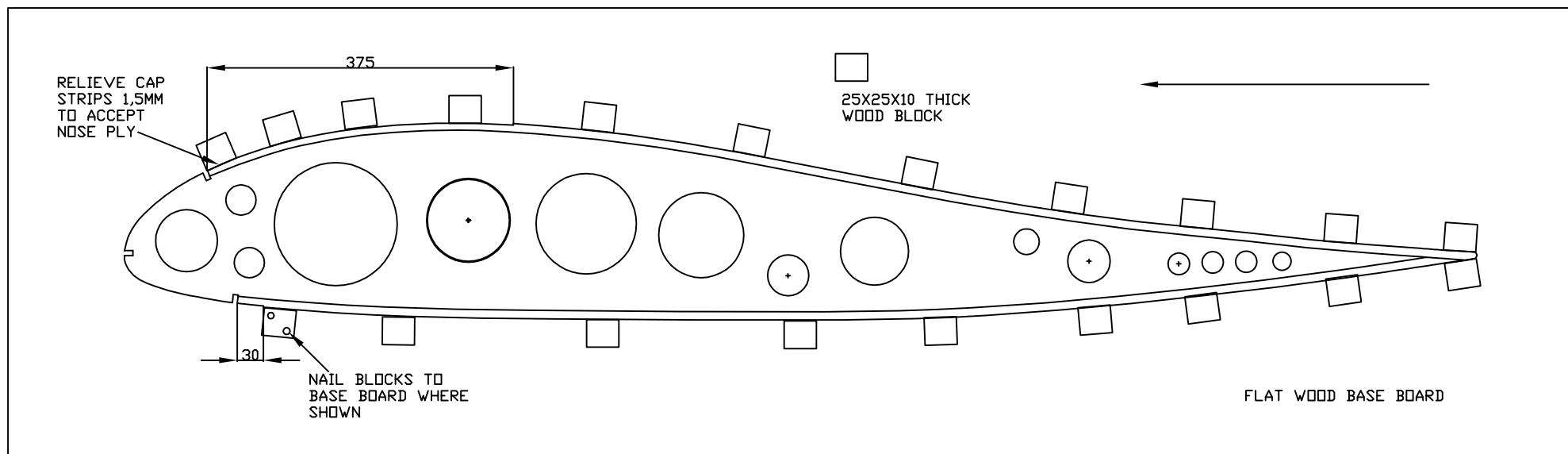


A



- 1 DRAW RIB PROFILE ON BASE BOARD
- 2 NAIL BLOCKS TO PROFILE LINE AS SHOWN
- 3 APPLY ADHESIVE TO CAP STRIP SLOT
- 4 APPLY HARDENER TO PLY SHEAR WEB CONTACT AREAS
- 5 SLOT CAP STRIP ONTO SHEAR WEB ROUGHLY
- 6 PUSH ASSY INTO JIG REAR END FIRST AND SQUEEZE CAP STRIP BETWEEN BLOCKS UNTIL THE ASSY FITS FLUSH
- 7 LEAVE IN JIG OVER NIGHT TO ALLOW GLUE TO HARDEN

MW9B-79
RIB JIG