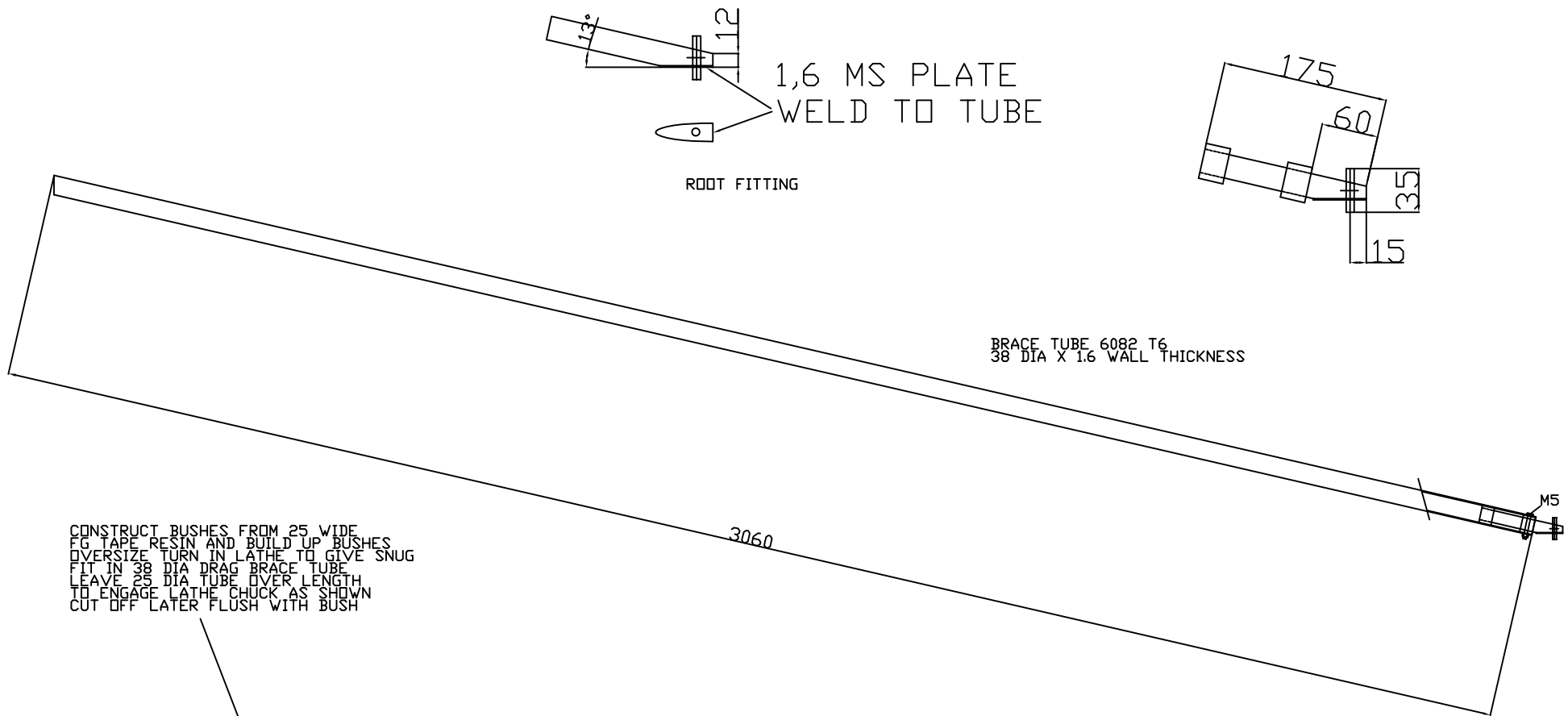
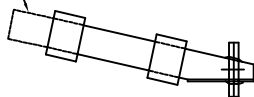




CONSTRUCT BUSHES FROM 25 WIDE
FG TAPE RESIN AND BUILD UP BUSHES
OVERSIZE TURN IN LATHE TO GIVE SNUG
FIT IN 38 DIA DRAG BRACE TUBE
LEAVE 25 DIA TUBE OVER LENGTH
TO ENGAGE LATHE CHUCK AS SHOWN
CUT OFF LATER FLUSH WITH BUSH



ROOT FITTING
2 OFF

MAKE FITTING FROM
25 DIA X 16 SWG MS TUBE
PLATE 16 SWG MS
WELD SUPPORT PLATE TO 25 DIA
TUBE ALL ROUND CONTACT EDGE
ATTACHMENT PIN BUSH
10X6.4 MS TUBE BRAZE INTO ASSY

DRAG BRACE
MW9B-41