

A

ALL CROSS MEMBERS
20X25 SPRUCE

RADIUS CORNER
TO MATCH
NACELLE

REAR BULKHEAD

ATTACH TOP
AFTER ATTACHING
CROSS TUBE 20

15MM GUSSET

TOP 3MM
OKOUME PLY

6MM BIRCH
PLY

1 OFF 6MM BIRCH PLY
GUSSET PLATE FRONT

2 OFF 3MM BIRCH PLY
GUSSET PLATES
REAR

CUT HOLE A 38 DIA
THROUGH FOAM & SKIN
TO MATCH HOLE IN PLY

EXTEND
FRONT
BLKHD
TO SUPPORT
TANK
VIEW LOOKING
FWD

FUEL TANK
MOUNTING HOLES
TO MATCH TANK

FIT IN
LIGHTENING
HOLES AS
SHOWN

BEARING BLOCK
SPRUCE

BOND BOTTOM
OF FRAMES TO
FLOOR WITH SLURRY

MW9B-19
WING BOX 4

